Transfer Output Setting Mode

	Character	Name	Descriptions	Initial Value
1	5EŁ 8	Setting Mode Selection Display Transfer Output Parameter Mode	Setting parameters for transfer output	
2	_Ł ⌐ F	Transfer Output Function Setting	<table><tr><td></td><td>Type</td></tr><tr><td>0</td><td>Nil</td></tr><tr><td>1</td><td>PV Output</td></tr><tr><td>2</td><td>SV Output</td></tr><tr><td>3</td><td>MV1 Output</td></tr></table> *3:It can not set transfer scaling high & low	0
3	_Ł ⌐ P	Transfer Output Normal/Reverse Action Switch Setting	<table><tr><td></td><td>Action Type</td></tr><tr><td>0</td><td>Normal Action</td></tr><tr><td>1</td><td>Reverse Action</td></tr></table>	0
4	_Ł ⌐ H	Transfer Output Scaling High Limit Setting	Thermocouple/RTD Model Setting Range:Low Limit Setting Range–High Limit Setting Range *It must have more than 50 digits from Transfer Output Scaling Low Limit Setting Unit:°C	1200
			Current/Voltage Model Setting Range:–1999–9999 *It must have more than 50 digits from Transfer Output Scaling Low Limit Setting Unit:Digit	9000
5	_Ł ⌐ L	Transfer Output Scaling Low Setting	Thermocouple/RTD Model Setting Range:Low Limit Setting Range–High Limit Setting Range *It must have more than 50 digits from Transfer Output Scaling High Limit Setting Unit:°C	0
			Current/Voltage Model Setting Range:–1999–9999 *It must have more than 50 digits from Transfer Output Scaling High Limit Setting Unit:Digit	-1000

Modbus Setting Mode

	Character	Name	Descriptions	Initial Value
	SEt 6	Communication Mode Selection Display Communication Parameter Mode	Setting parameters for communication	
	_Prt	Communication Protocol Setting	<table><tr><td>0</td><td>TOHO protocol</td></tr><tr><td>1</td><td>MODBUS (RTU)</td></tr><tr><td>2</td><td>MODBUS (ASCII)</td></tr></table>	0

Ramp Function Setting Mode

	Character	Name	Descriptions	Initial Value
	5EЬ 2	Setting Mode Selection Display Control Parameter Mode	Setting parameters for control constant	
	_ dЬ	Dead Band Setting		
	_ гP I	SV ramp time setting	Setting Range: 0.0–999.9 Setting Unit: 0.1°C/Minut (T/C・RTD input type model) 0.1 times/Minute of SV setting unit (Analogue input type mode) _гP I=0.0 is ramp function OFF	0.0
	_ гP2	SV2 ramp time setting	Setting Range: 0.0–999.9 Setting Unit: 0.1°C/Minut (T/C・RTD input type model) 0.1 times/Minute of SV setting unit (Analogue input type mode) _гP2=0.0 is ramp function OFF *This will be shown when DI is equipped.	0.0